

Standard colours



Machine parts	Colour	RAL
Basic machines, machine stands, substructures, robot bases	Light grey	7035
Conveying technology	Light grey	7035
Chip removal	Light grey	7035
Platform substructures	Light grey	7035
Platform with tread plates	no coating	
Railings and handrails	Signal yellow	1003
Stairways	Light grey	7035
Stairway steps	galvanized	
Movable parts	Signal yellow	1003
Components made of stainless steel and aluminium	no coating	
Fixture parts	burnished	
Chip protection walls	Light grey	7035
Wheel doors	Signal blue	5005
Gripper basic body	Signal yellow	1003
Electrical components		
Switch cabinets, terminal boxes, control panels ☒	Light grey	7035
Cable channels	galvanized	
Drive motors	Manufacturer colours	
Mounting plates	Aluminium	
Sheet metal floor ducts	Light grey	7035
Media / Liquids		
Hydraulic aggregates	Light grey	7035
Hydraulic pipes	brown tape with white flow direction arrow	
Pneumatic pipes	blue tape with white flow direction arrow	
Cooling lubricants	grey tape with white flow direction arrow	
Suction pipes	Manufacturer colours	
Noise and safety equipment		
Noise protection cabin outside	Light grey	7035
Safety fence	Manufacturer colours	